

Capacity Chart for Hot Bend

D (Inch)	D (mm)	R(Radius)							
		3D	4D	5D	6D	7D	8D	9D	10D
6	168.30			841.5	1009.8	1178.1	1346.4	1514.7	1683
8	219.07			1095.35	1314.42	1533.49	1752.56	1971.63	2190.7
10	273.05	819.15	1092.2	1365.25	1638.3	1911.35	2184.4		
12	323.85	971.55	1295.4	1619.25	1943.1	2266.95	2590.8		
14	355.60	1066.8	1422.4	1778	2133.6	2489.2			
16	406.40	1219.2	1625.6	2032	2438.4	2844.8	3251.2	3657.6	4064
18	457.20	1371.6	1828.8	2286	2743.2	3200.4	3657.6	4114.8	
20	508.00	1524	2032	2540	3048	3556	4064		
22	558.80	1676.4	2235.2	2794					
24	609.60	1828.8	2438.4	3048	3657.6				
26	660.40	1981.2	2641.6	3302	3962.4				
28	711.20	2133.6	2844.8	3556					
30	762.00	2286	3048	3810					
32	812.80	2438.4	3251.2	4064					
34	863.60	2590.8	3454.4	4318	5181.6	6045.2			
36	914.40	2743.2	3657.6	4572	5486.4				
38	965.20	2895.6	3860.8	4826	5791.2				
40	1016.00	3048	4064	5080	6096				
42	1066.80	3200.4	4267.2	5334					
44	1117.60	3352.8	4470.4	5588					
46	1168.40	3505.2	4673.6	5842					
48	1219.20	3657.6	4876.8	6096					